

by Fritz Ruoss

ZAR9 – Software for Screw Gears or Crossed Helical Gears

ZAR9 cross-helical gear design - niemanne.zr9

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Cross-helical gear
Source: Niemann/Winter Maschinenelemente III - 1983
1, 2

Dimensions		tool	
mn	mm	3,000	
a	mm	83,92	
alpha	°	20,00	
summa	°	80,00	

Dimensions	1	2
z	18	25
beta	mm	42,000
beta b	mm	38,960
d	mm	72,664
da	mm	78,664
df	mm	65,164
db	mm	65,258
b	mm	18,00
x		0,0000
alpha t	mm	26,094

power	1	2
PN	kW	2,094
TN	Nm	10,00
n	/min	2000
PtN	N	275

material	Worm	Worm wheel
material	16MnCr5 (1.7)	16MnCr5 (1.7)
E	MPa	210000
SigHlim	MPa	1470
SigFE	MPa	860

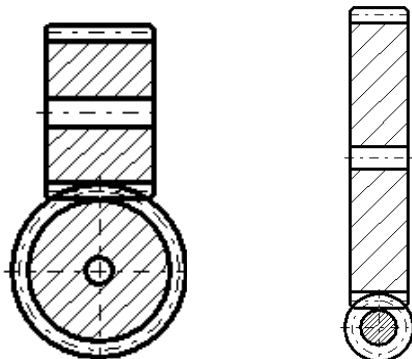
safety	
SV (Sig.HV= 1400)	1,44
SS	1,28
SF	14,02

Force	1	2
Ft	N	275
Fx	N	215
Fr	N	116
Fn	N	368

gear 1 (worm) 1		gear (helical) 2	
mn	mm	3,000	
mt	mm	4,037	
mx	mm	4,483	
z		18	
alpha n	°	20,00	
beta	°	42,00	
tooth alignment		right hand	
da	mm	78,664 ± 0,000	
d	mm	72,664	
db	mm	65,258	
df	mm	65,164 ± 0,000	
pn	mm	9,425	
sn	mm	4,712 ± 0,000	
ha	mm	3,000	
hf	mm	3,750	
h	mm	6,750	
xe		0,000 ± 0,000	
MK (d=5)	mm	79,266 ± 0,000	
a	mm	83,920	
summa	°	80,000	

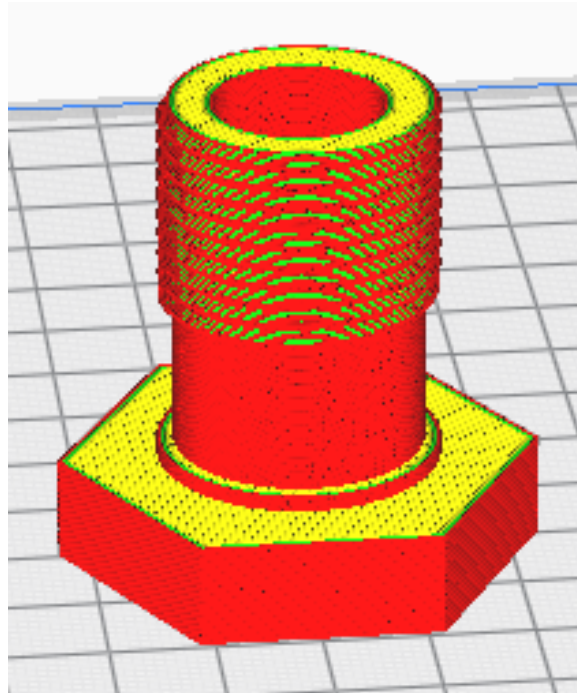
efficiency	
mu z	(tan 4,0°)
eta z	0,889
PVz	kW
PV0	kW
PVLP	kW
PVD	kW
PV	kW
eta	0,812

The gear wheels of screw gears or crossed helical gears are actually normal helical gear wheels, as calculated with ZAR1 +. But the axes are not parallel, but crossed. In the normal helical gear, the sum of the helix angles is 0 (beta right-toothed - beta left-toothed), in the helical gear with crossed axes, it can be 1 ° to 90 °. Helical gear can be used for crossed and skewed axes. For example, with gear ratio 1 used for change of direction, and with a gear ratio 50 at pinion teeth number 1 as a replacement for worm gear, when the demands on load and service life are low. The strength is calculated according to Niemann.

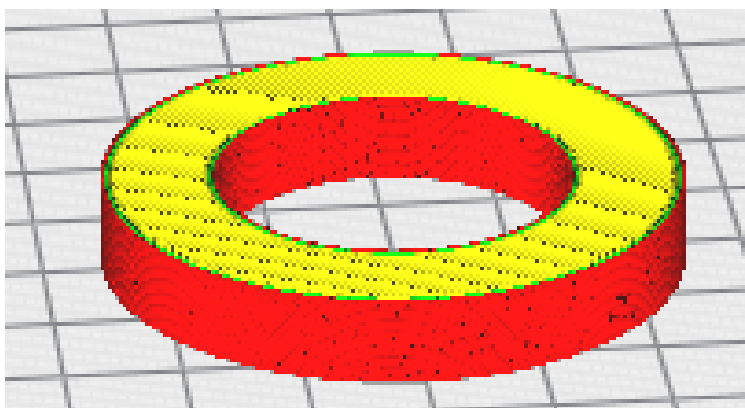
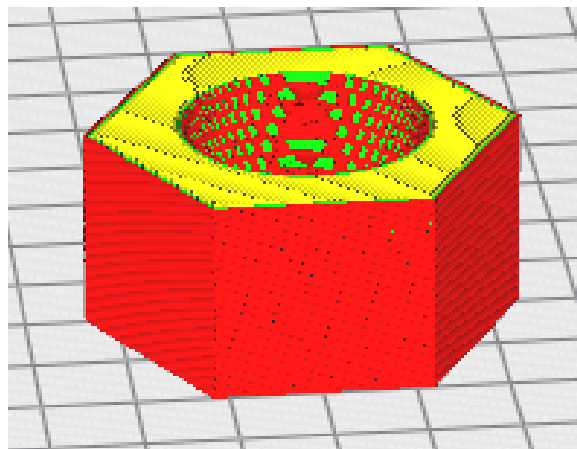


ZAR9 is available now for the price of 650 Euro (single license).

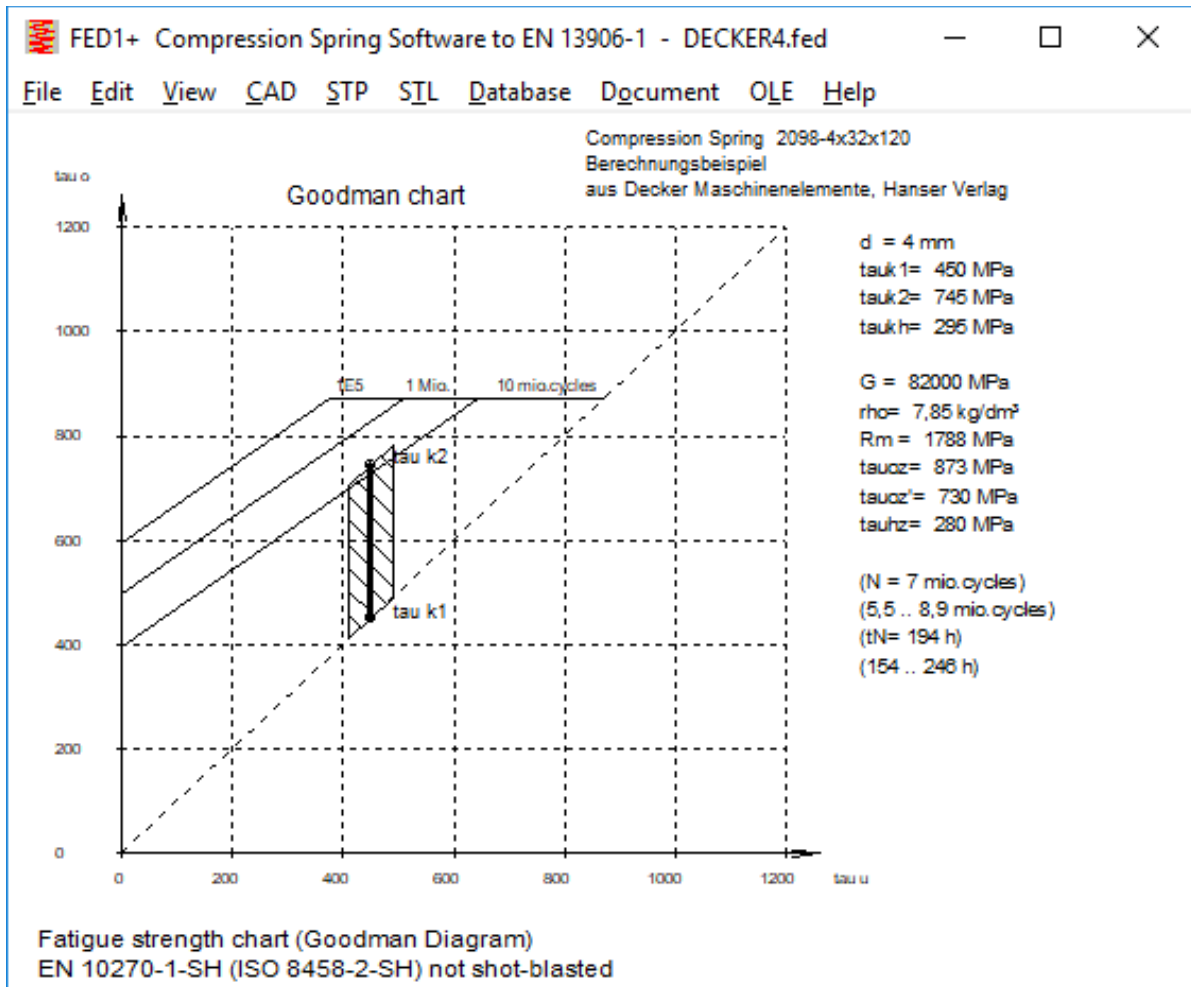
SR1 / SR1+: Create bolt, nut and clamping parts with 3D Printer



Clamp parts could already be generated and printed as STL files. Now this is also possible for bolt and nut. So you can create a model of the bolted joint with 3D printer. This is especially interesting if self-designed bolts are used.



FED1+ .. FED17: tauoz' or sigmaz' in Goodman Diagram



For better traceability of the fatigue strength diagrams, the intersection of the vertical working line tau k1-tau k2 with the fatigue strength curve (10 million cycles) is now listed as tauoz' as a numerical value. This is the permissible upper shear stress for fatigue strength for the given application. The lower shear stress is then tau = tau k1, the permissible stress variation is tau kh = tauoz' - tau. The same with bending stress in FED3,4,9,10,13,14,15,16. Here, the intersection sigmaz' in the Goodman diagram is displayed.

FED4, FED5, FED6, FED7, FED12: Characteristic line of spring in Excel

The load-extension curve can be exported as a table in Excel under "OLE \ Chart F-s".

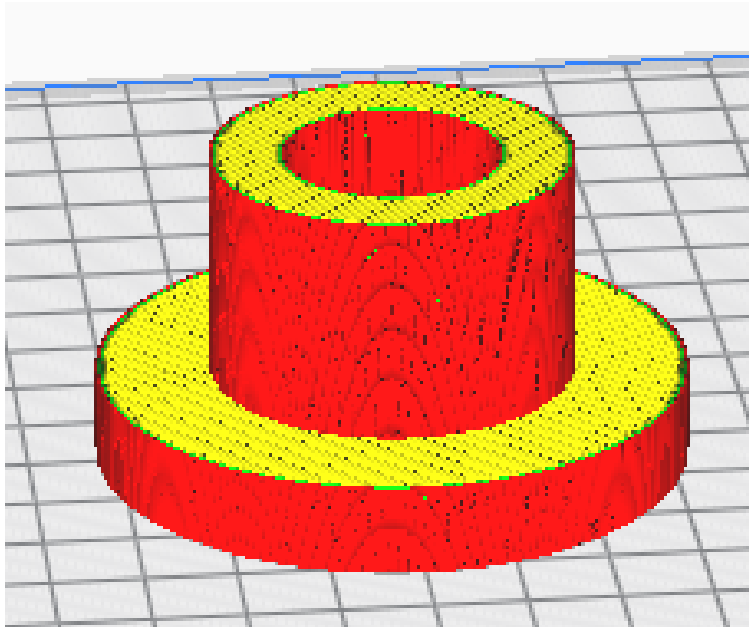
FED5: 3D Centerline as STP file

The center line of a conical spring can be output for any clamping length as a step file.

FED14

Spring drawing: spring length in inches, if set to imperial units.
Operating temperature saved.

WN1: STL File of Shaft and Hub



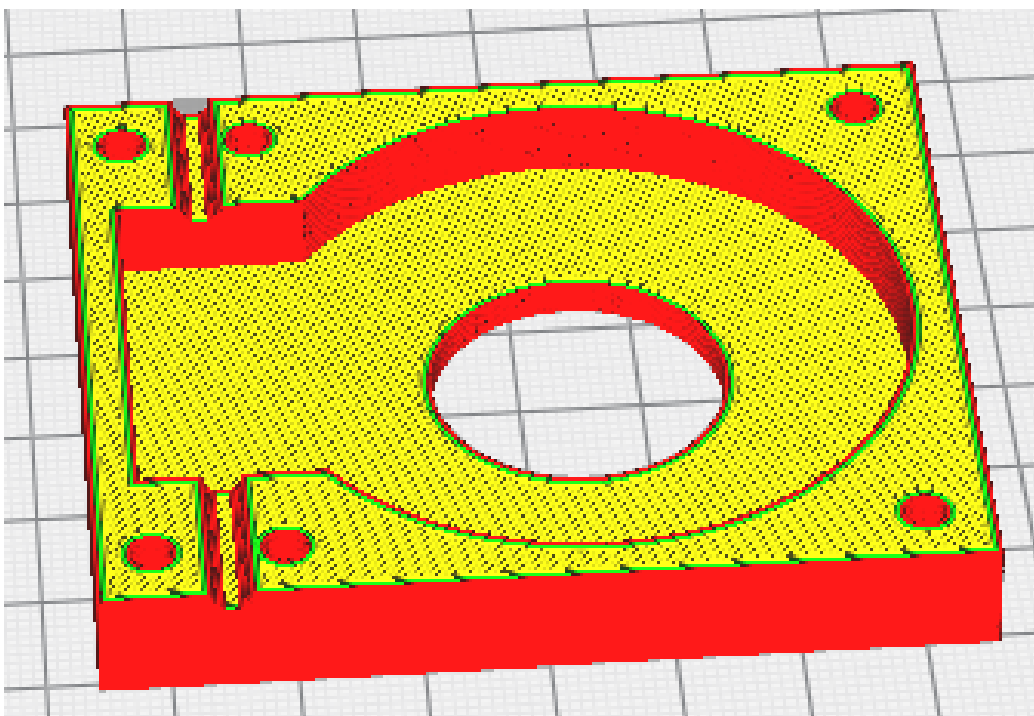
A model of shaft and hub can now be produced on the 3D printer. Only as an illustrative object, the press fit can of course not be produced in the required accuracy and surface quality with the 3D printer.

WN2,4,5,10,WNXE: Warning $cffmin < 0$

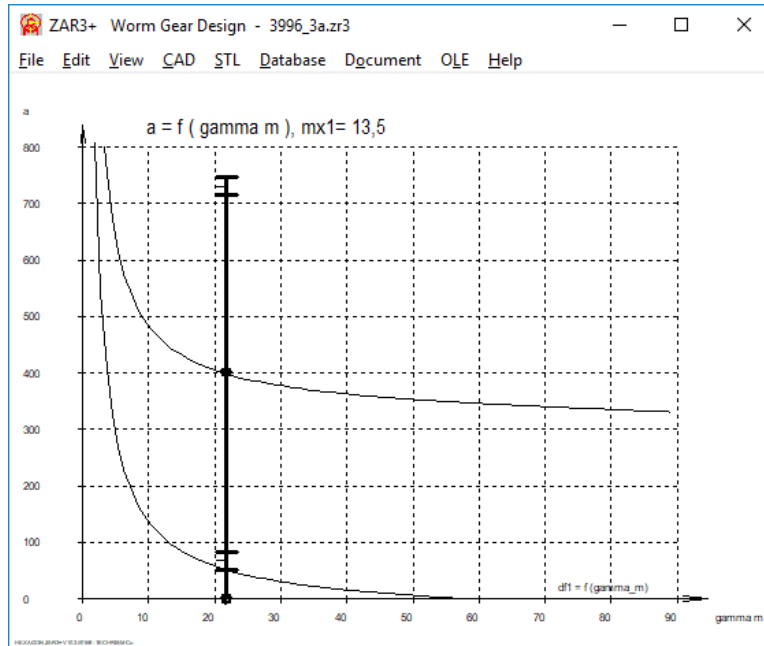
Warning $cffmin < 0$, if distance between form diameter tooth root to tooth tip diameter of counter wheel too small.

ZAR3 +: Worm gear housing for 3D printing

ZAR3 + generates an STL file for a gearbox housing consisting of 2 halves. You can print with the 3D printer 2 times and assemble a worm gear model.

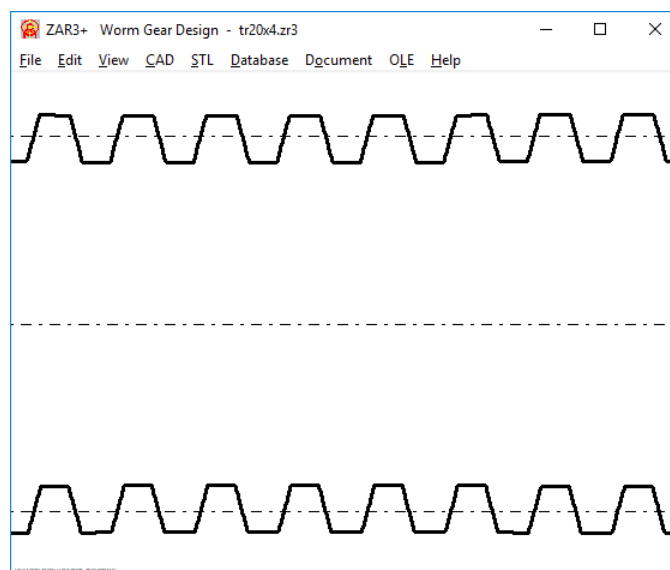


ZAR3+: Diagram $a=f(\gamma_m)$: Worm and Worm Wheel dimensions



In the diagram with the center distance as function of the helix angle, pitch diameter and tip diameter of worm and worm wheel are drawn. An additional curve is drawn for the root diameter of the worm. Thus, you can estimate which helix angle is feasible for a high efficiency and a specific center distance, without the core diameter of the screw becomes too thin.

ZAR3+: Calculate thread dimensions of a screw as worm dimensions

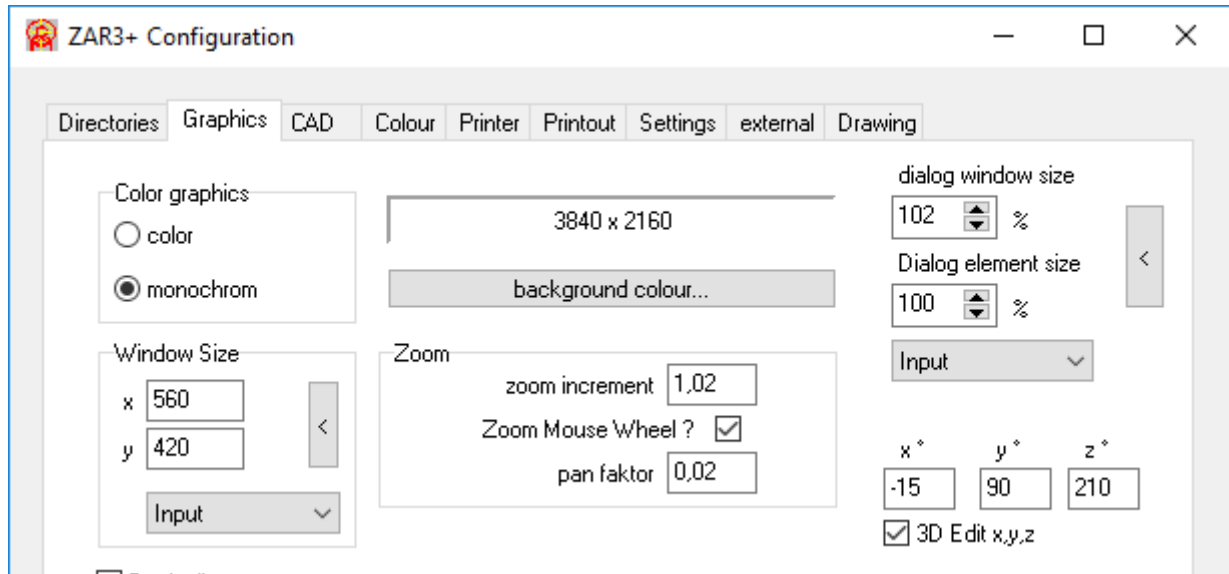


A thread of a screw has the same shape as the single-flight worm of a cylindrical worm gear. The shape of the cylindrical worm is again the same as a helical spur gear with a number of teeth 1 and large helix angle. The dimensions of a trapezoidal thread spindle can be calculated as a worm in ZAR3 +. The wedge angle of a trapezoidal thread is 30° , then the pressure angle of the worm 15° . The module of the worm is P / π , the pitch circle diameter of the worm is the pitch diameter of the thread. However, unlike gears, the head and root diameters of the thread are arbitrarily set or rounded, so you have to extra calculate tooth head height and root height factor for each thread size: $hf / mn = (d_2 - d_3) / (2 * m)$, $ha / mn = (d - d_2) / (2 * m)$, axial modulus $mx = P / \pi$, $\tan \gamma_m = z * mx / d_2$

Number of threads of the screw z is the number of starts of the worm, normal 1.

Also normal ISO threads can be calculated as a screw. With pressure angle 30° , calculate head and foot height factors also from outside diameter and core diameter.

All programs: Switch on/off zooming with mouse wheel



With the mouse wheel you can enlarge and reduce size of drawings and graphics. Unfortunately, Windows 10 does not always work as it should, sometimes the background image is brought to the foreground and zoomed in when you just type in and unintentionally touch the mouse wheel. Therefore you can now turn off zooming with the mouse wheel ("Zoom Mouse Wheel?").

New price for Complete package

When releasing new programs had been neglected to adjust the price for the complete package. From 1.7.2019 the price for a complete HEXAGON package of 63 modules is 14950 EUR (previously 12900). Update price for a complete package is now 1200 Euros (previously 1000).

HEXAGON PRICE LIST 2019-07-01

Base price for single licences (perpetual)	EUR
DI1 Version 1.2 O-Ring Seal Software	190.-
DXF-Manager Version 9.1	383.-
DXFPLOT V 3.2	123.-
FED1+ V30.9 Helical Compression Springs incl. spring database, animation, relax., 3D,..	695.-
FED2+ V21.3 Helical Extension Springs incl. Spring database, animation, relaxation, ...	675.-
FED3+ V21.1 Helical Torsion Springs incl. prod.drawing, animation, 3D, rectang.wire, ...	600.-
FED4 Version 7.8 Disk Springs	430.-
FED5 Version 16.4 Conical Compression Springs	741.-
FED6 Version 16.9 Nonlinear Cylindrical Compression Springs	634.-
FED7 Version 13.9 Nonlinear Compression Springs	660.-
FED8 Version 7.2 Torsion Bar	317.-
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FED17 Version 1.9 Magazine Spring	725.-
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GEO3 V3.3 Hertzian Pressure	205.-
GEO4 V5.2 Cam Software	265.-
GEO5 V1.0 Geneva Drive Mechanism Software	218.-
GEO6 V1.0 Pinch Roll Overrunning Clutch Software	232.-
GEO7 V1.0 Internal Geneva Drive Mechanism Software	219.-
GR1 V2.2 Gear construction kit software	185.-
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SR1+ V23.5 Bolted Joint Design incl. Flange calculation	750.-
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TOL2 Version 4.1 Tolerance Analysis	495.-
TOLPASS V4.1 Library for ISO tolerances	107.-
TR1 V6.0 Girder Calculation	757.-
WL1+ V21.3 Shaft Calculation incl. Roll-contact Bearings	945.-
WN1 V12.2 Cylindrical and Conical Press Fits	485.-
WN2 V10.1 Involute Splines to DIN 5480	250.-
WN2+ V10.1 Involute Splines to DIN 5480 and non-standard involute splines	380.-
WN3 V 5.5 Parallel Key Joints to DIN 6885, ANSI B17.1, DIN 6892	245.-
WN4 V 4.8 Involute Splines to ANSI B 92.1	276.-
WN5 V 4.8 Involute Splines to ISO 4156 and ANSI B 92.2 M	255.-
WN6 V 3.1 Polygon Profiles P3G to DIN 32711	180.-
WN7 V 3.1 Polygon Profiles P4C to DIN 32712	175.-
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WN9 V 2.3 Spline Shafts to DIN ISO 14	170.-
WN10 V 4.2 Involute Splines to DIN 5482	260.-
WN11 V 1.4 Woodruff Key Joints	240.-
WN12 V 1.1 Face Splines	256.-
WNXE V 2.2 Involute Splines - dimensions, graphic, measure	375.-
WNXK V 2.1 Serration Splines - dimensions, graphic, measure	230.-
WST1 V 10.2 Material Database	235.-
ZAR1+ V 26.3 Spur and Helical Gears	1115.-
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ZAR3+ V10.3 Cylindrical Worm Gears	620.-
ZAR4 V6.0 Non-circular Spur Gears	1610.-
ZAR5 V11.8 Planetary Gears	1355.-

ZAR6 V4.1 Straight/Helical/Spiral Bevel Gears	585.-
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ZAR9 V1.0 Cross-Helical Screw Gears	650.-
ZARXP V2.5 Involute Profiles - dimensions, graphic, measure	275.-
ZAR1W V2.2 Gear Wheel Dimensions, tolerances, measure	450.-
ZM1.V2.5 Chain Gear Design	326.-

PACKAGES	EUR
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HEXAGON Mechanical Engineering Base Package (ZAR1+, ZAR3+, ZAR5, ZAR6, WL1+, WN1, WST1, SR1+, FED1+, FED2+, FED3+)	4.900.-
HEXAGON Spur Gear Package (ZAR1+ and ZAR5)	1,585.-
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HEXAGON Helical Spring Package (FED1+, FED2+, FED3+, FED5, FED6, FED7)	2,550.-
HEXAGON Complete Spring Package (FED1+, FED2+, FED3+, FED4, FED5, FED6, FED7, FED8, FED9, FED10, FED11, FED12, FED13, FED14., FED15, FED16, FED17)	4,985.-
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HEXAGON Complete Package (All Programs)	14,950.-

Quantity Discount for Individual Licenses

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Language Version:

- **German and English** : all Programs
- **French**: FED1+, FED2+, FED3+, FED4, FED5, FED6, FED7, FED9, FED10, FED13, FED14, FED15, TOL1, TOL2.
- **Italiano**: FED1+, FED2+, FED3+, FED4, FED5, FED6, FED7, FED9, FED13, FED14, FED17.
- **Swedish**: FED1+, FED2+, FED3+, FED5, FED6, FED7.
- **Portugues**: FED1+, FED17
- **Spanish**: FED1+, FED2+, FED3+, FED17

Updates:

Update prices	EUR
Software Update (software Win32/64 + pdf manual)	40.-
Software Update (software 64-bit Win + pdf manual)	50.-

Update Mechanical Engineering Package: 800 EUR, Update Complete Package: 1200 EUR

Maintenance contract for free updates: annual fee: 150 EUR + 40 EUR per program

Hexagon Software Network Licenses

Floating License in the time-sharing manner by integrated license manager.

Conditions for delivery and payment

Delivery by Email or download (zip file, manual as pdf files): EUR 0.

General packaging and postage costs for delivery on CD-ROM: EUR 60, (EUR 25 inside Europe)

Conditions of payment: bank transfer in advance with 2% discount, or by credit card (Master, Visa) net.

Key Code

After installation, software has to be released by key code. Key codes will be sent after receipt of payment.

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